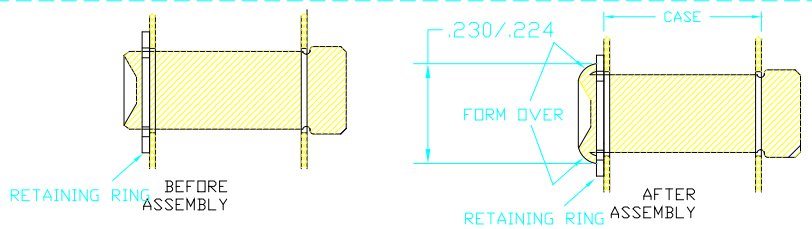


816799—THIS PIN IS FORMED OVER CUSTOMER MUST GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.



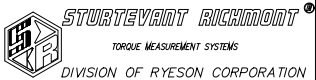
**INSTRUCTIONS**

857046

**CASE & LABEL**

820122 & 863052

LEGEND: ( ) = Quantity/Tool  
 \* = Quantity/Multi-Pak



THIS PRINT AND ALL INFORMATION APPEARING THEREON IS THE PROPERTY OF "STURTEVANT/RICHMONT". NEITHER THE PRINT NOR THE INFORMATION THEREON MAY BE REPRODUCED OR USED IN ANY MANNER WHATSOEVER OR DIVULGED TO ANY OTHER PERSON UNLESS SPECIFICALLY AUTHORIZED BY "STURTEVANT/RICHMONT".

**PART DESCRIPTION**

2SD 501 (IN./LBS)

**DIAGRAM NO. & REV.**

810160—E