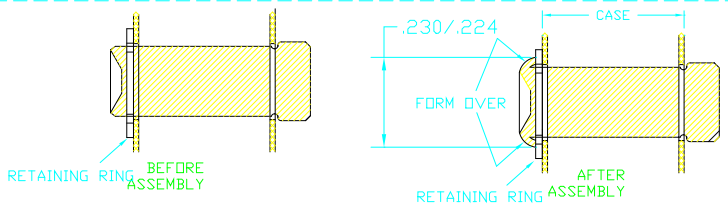


816799—THIS PIN IS FORMED OVER CUSTOMER MUST GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.



INSTRUCTIONS  
857046

CASE & LABEL  
820122 & 863052

816998—Ratchet Renewal Kit (Includes Spindle, Reversing Pin, Washer,

811349—Ratchet Tang Ass'y. (Includes Ratchet Renewal Kit & Tang)

LEGEND: ( ) = Quantity/Tool  
 \* = Quantity/Multi-Pak



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PART DESCRIPTION

2SDR 20Nm

DIAGRAM NO. & REV.

810775-J