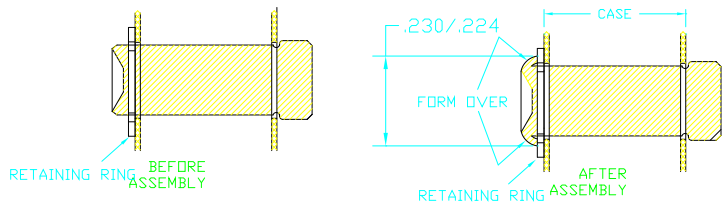


816799—THIS PIN IS FORMED OVER CUSTOMER MUST GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.



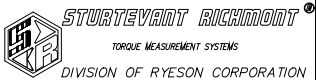
INSTRUCTIONS  
857046

CASE & LABEL  
820123 & 863052

816956—Ratchet Renewal Kit (Includes Spindle, Reversing Pin, Washer, Retaining Ring, Spring, & Ball)

813511—Ratchet Tang Ass'y. (Includes Ratchet Renewal Kit & Tang)

LEGEND: ( ) = Quantity/Tool  
\* = Quantity/Multi-Pak



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PART DESCRIPTION

4SDR 200Nm

DIAGRAM NO. & REV.

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