



- NOTES:**
1. APPLY MAGNALUBE LUBRICANT TO THE KNURLED CUP POINT OF SET SCREW (816846) BEFORE ASSEMBLING.
 2. CASE (812580) & NOSE (812133) MUST WITHSTAND A MINIMUM OF 60 IN'LBS OF TORQUE IN THE COUNTER-CLOCKWISE DIRECTION BEFORE COMING APART.
 3. APPLY MAGNALUBE LUBRICANT TO THE GUIDE BALLS (816886), SLOTS OF SHAFT (812140) & DIMPLED INSERT (816852).
 4. LIGHTLY LUBRICATE INSIDE OF SPRING (812525) WITH MAGNALUBE.

LEGEND: () = Quantity/Tool

* = Quantity/Multi-Pak

INSTRUCTIONS

857182
HEX KEY
812151



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DIVISION OF RYSON CORPORATION

PART DESCRIPTION

PM-15

DIAGRAM NO. & REV.
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