



Bits with 1/4" hexagonal drive DIN 3126 / ISO 1173 - C 6.3 *



HexTap Type S Threading Bits HSS-G

Model	Item No.	Nominal size	L2 mm	L1 mm	Ø mm	Pk
M3-C6.3-33	793130	M 3 x 0.5	11	33	–	10
M4-C6.3-35	793131	M 4 x 0.7	12	35	–	10
M5-C6.3-36	793132	M 5 x 0.8	15	36	–	10
M6-C6.3-39	793133	M 6 x 1.0	18	39	–	10
M8-C6.3-40	793134	M 8 x 1.25	19	40	–	10
M10-C6.3-41	793135	M 10 x 1.5	21	41	–	10

Core-hole Drill Bits HSS-G

Model	Item No.	Nominal size	L2 mm	L1 mm	Ø mm	Pk
KSB2.5-C6.3-36	793137	M 3	14	36	2.5	10
KSB3.3-C6.3-40	793138	M 4	18	40	3.3	10
KSB4.2-C6.3-45	793139	M 5	20	45	4.2	10
KSB5.0-C6.3-50	793140	M 6	26	50	5.0	10
KSB6.8-C6.3-50	793141	M 8	30	50	6.8	10
KSB8.5-C6.3-53	793142	M 10	33	53	8.5	10



HexTap / Core Drills as Set

Model	Item No.	Set	Contents	Pk
GSS-6	793136	6-pcs	HexTap bits M3–M10	1
GSS-12	793127	12-pcs	HexTap/Core drill M3–M10	1
GSS-19	793128	19-pcs	Core-hole drill bits 1–10 mm	1



HexTap threading bits for metric ISO threads according to DIN 13

These bits are designed for thread tightening with (cordless) screwdrivers with quick-change chucks. Ideal for use on threads contaminated with paint, for example.

The hexagonal drive according to DIN 3126 / ISO 1173 enables the quickest tool change: workers clean the threaded hole, quickly change the bit and tighten with the desired torque – done.

We recommend the following settings for thread tightening with cordless screwdrivers:

- Min. speed (0-450 rpm)
- Max. torque

HexTap threading bits are each available as a pack of 10. You are universally equipped with the 6-piece set (793136) in plastic cassette with one single-cut tap bit per size. All the above-mentioned variants are available at short notice.

* In combination with universal bit holder or for direct machine connection, see table „Assignment of tool drive and machine“ p. 72.

