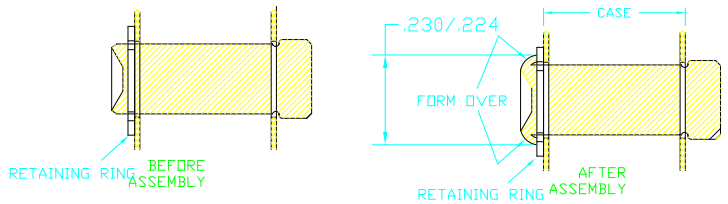


816799—THIS PIN IS FORMED OVER CUSTOMER MUST GRIND OFF FORMED END & INSTALL THIS PIN FORMING THE HEAD OVER THE RETAINING RING AS SHOWN.



**INSTRUCTIONS**  
857046

**CASE & LABEL**  
820122 & 863052

816998—Ratchet Renewal Kit (Includes Spindle, Reversing Pin, Washer, Retaining Ring, Spring, & Ball)  
811349—Ratchet Tang Ass'y. (Includes Ratchet Renewal Kit & Tang)

LEGEND: ( ) = Quantity/Tool  
\* = Quantity/Multi-Pak



THIS PRINT AND ALL INFORMATION APPEARING THEREON IS THE PROPERTY OF "STURTEVANT/RICHMONT". NEITHER THE PRINT NOR THE INFORMATION THEREON MAY BE REPRODUCED OR USED IN ANY MANNER WHATSOEVER OR DIVULGED TO ANY OTHER PERSON UNLESS SPECIFICALLY AUTHORIZED BY "STURTEVANT/RICHMONT".

**PART DESCRIPTION**

2SDR 6Nm

**DIAGRAM NO. & REV.**

810774-F